

## What Is Claimed Is:

1. An electrical connection setup for manufacturing an ignition coil, particularly a rod-type ignition coil having an ignition coil rod featuring a high-voltage outlet as well as a low-voltage outlet,  
wherein, to produce contacting between the primary or secondary winding (5, 5') and the individual high-voltage or low-voltage outlet (H, N), an individual contact element (8) is provided which is able to be slid over the primary or secondary winding (5, 5') by its one side and is fixed in place by its other side, the contact element (8) having a spring-type design, a sliding surface (13), and, at least on its one side, fanning out in the shape of a tulip in the sliding direction (arrow 18) in such a way that, in the mounted state, the contact element (8) presses on the primary or secondary winding (5, 5') in a spring-like manner and the insulation layer is ruptured and an electrical contacting takes place.
2. The connection setup as recited in Claim 2,  
wherein a plurality of contact elements (8) is joined in the form of a contact crown (20) in that the individual contact elements (8) are fixed in place on a ring element (21) by their fixation region (10).
3. The connection setup as recited in Claim 1,  
wherein the contact element (8) can be guided into a pocket-type form (16).
4. The connection setup as recited in Claim 1,  
wherein the contact element (8) has a borehole on its one side.
5. The connection setup as recited in Claim 1,  
wherein the contact element (8) has on its one side crimping, embossing, or some other contour.
6. The connection setup as recited in Claim 1,  
wherein at least one lip (19, 23) is provided above the contact element (8) for the defined generation of a contact pressure of the contact element (8) on the primary and/or secondary winding (5, 5').